



Hunter  [®]
INSTALLATION

 **TRIMFORM**
Metal Fabrication Systems



INSTALLATION

STEP ONE



Before starting work, identify position of drain, run a plumb-line and fix gutter outlet. Check fascia is level and determine fall (if required).

STEP TWO



Fix support bracket at furthest end and run a string-line to the outlet.

STEP THREE



From outlet, fix support brackets at a maximum of one metre centres.

STEP FOUR



Insert gutter to the 'insert to here' line on the first fitting. At the other end of the gutter mark the position of the next fitting on the fascia.

STEP FIVE



Remove gutter and fix next fitting using your mark line. Ensuring fittings are level by using a string line.

STEP SIX



Fit length of gutter and stop end, with support bracket at furthest end.

STEP SEVEN



Fit top offset bend to outlet, then using bottom offset determine length of pipe required.

STEP EIGHT



Fit a pipe clip below the bottom offset, then at a maximum of two metres apart.

STEP NINE



Check water tightness by blocking off any outlet and performing a static water test.



Tip for Surefit Clips: Insert the rear gutter edge under the back retaining lip of the snap lock clip. Ensure that it is fully home. With all fingers over the front edge of the gutter, pull down, while pushing up on the fitting with your thumbs until the gutter snaps into position. **DO NOT REMOVE THE SUREFIT CLIPS.**



If you'd like to know more about any of our products or services, contact us using the details below.
One of our team will be happy to help in any way.

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